Precision profiled in bar of 1.5 to 4 m long, produced by chip removal machining, without changing the mechanical properties.
During 100 years we’re producing our tools, carry out from your drawing (more than 5000 tool range).

Capacity: 1,00 to 70,00 mm

Precision: 0,02 to 0,05 mm (depend of grades)

Material:
- steel - stainless steel - brass - copper - aluminum - plastic - maillechort

Advantages:
• small quantity possible
• suppression of secondary cutting operation
• short delivery time

Our process allow to produce forms impracticable by cold drawing.

Your contact
L DÉLAUNAY

lionel.delaunay@trefilerie-perillat.com
www.trefilerie-perillat.com
126, route du Giffre • F-74970 MARIGNIER
Tél.: 33 (0)4 50 34 60 04 - Fax: 33 (0)4 50 34 57 93
Wire drawing steel up Ø1,0 to Ø12,0 in bar or in coil
Specialized in free cutting steel (adapt to the automatic lathe and lathe with coil feeding like Ésomatic, Eubama...)

Shipment in different packaging:

- Coil of 30 to 250 kgs tied individually
- Palet of 500 kgs
- 300 to 1,000 kgs coil
Wire drawing steel up Ø1,0 to Ø12,0 in bar or in coil
Specialized in free cutting steel (adapt to the automatic lathe and lathe with coil feeding like Esomatic, Eubama...)

Pointed and Chanfered bars

Wire drawing steel up Ø1,0 to Ø12,0 in bar or in coil

Usual tolerances:

h9 - h8 or more precise on demand

Usual grades of steel:

11SMnPb30 (230M07lead)
11SMn30 (230M07)
11SMnPb37 (240M07lead)
44SmnPb28 (226M44lead)
C45Pb C22R (070M20)
51CrV4 (735A50) 16MnCr5 (590M17)
100Cr6 INOX303CU

Ask for a quotation for other grades

Your contact
L DELAUNAY

lionel.delaunay@trefilerie-perillat.com
www.trefilerie-perillat.com